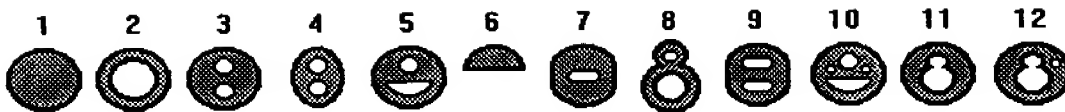


Exhibit 18



Request # 2,162

Request Date 3/31/94

Extrusion # 10-555-A

Date Closed

<p><u>Machine Setup</u></p> <p>Zone 1 500 F</p> <p>Zone 2 555 F</p> <p>Zone 3 570 F</p> <p>Clamp F</p> <p>Adapter 570 F</p> <p>Die Body 570 F</p> <p>Die Nut 560 F</p> <p> </p> <p>Brl Melt F</p> <p>Flg Melt F</p> <p>Die Melt 700 F</p> <p> </p> <p>Throat F</p> <p> </p> <p>Brl Pres 2611 PSI</p> <p>Flg Pres PSI</p> <p>Die Pres 2211 PSI</p>	<p><u>Tooling</u></p> <p><u>Die</u></p> <p>Dwg. #</p> <p>ID / Shape .0700" (50)</p> <p>Land Length Long</p> <p>Material Stainless</p> <p>Comments</p> <p><u>Mandrel</u></p> <p>Dwg. #</p> <p>Style Hypotube</p> <p>Length 0.650"</p> <p>Extension Flush</p> <p><u>Miscellaneous</u></p> <p>Tubing Dwg. #</p> <p>X-Head Bolt-On</p> <p>Screens 20 200 100 20</p> <p>Breaker Plate Single</p>	<p><u>Dimensions</u></p> <p>Tubing Profile = 02 (Single-Lumen)</p> <p>High Wall</p> <p>Low Wall</p> <p>% Conc.</p> <p>Basis Wgt.</p> <p><u>Zumbach</u></p> <p><u>Setpoints</u></p> <p>Nominal</p> <p>Upper</p> <p>Lower</p> <p><u>Statistics</u></p> <p>Avg. Xbar</p> <p>Avg. Sigma</p> <p>Avg. Cp</p> <p>Avg. Cpk</p> <p>Oval. Xbar</p>																						
<p><u>Screw</u></p> <p>Speed 3.2 RPM</p> <p>Mode Manual</p> <p>Setting (%/PSI)</p> <p>Amps 34</p> <p>ID PET GP</p>	<p><u>Puller</u></p> <p>Speed 115 FPM</p> <p>Mode Manual</p> <p>Setting (%)</p>	<p><u>Water Bath</u></p> <p>Temp Ambient F</p> <p>Air Gap 0.4 "</p> <p>Flow 4 gph</p> <p>Dam Iris</p>																						
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